4 in a stroke

Despite the shortage of skilled workers described in all the media, this year we succeeded in attracting four young, dynamic and competent skilled workers to our company. All new colleagues will be deployed for both internal and external assembly. In this way, we can pass on the know-how of our experienced employees

to the next generation at an early stage and continue to offer our customers the best possible support, particularly in service.











GETRÄNKE SCHWARZFISCHER - We provide refreshment

In 1965, Ottmar Schwarzfischer Senior started making lemonades. At that time still in the premises of his parents' brewery in Kirchenrohrbach. Bottles were still filled, sealed and labeled in a laborious manual process. A year later, the first lemonades containing vitamins were produced, which first had to be approved by the Bavarian State Ministry. Two years later (1968) Ottmar Schwarzfischer senior was already producing diet lemonades with different flavors. In 1969 the company founder married Rosina Hecht. Three children came out of the marriage.

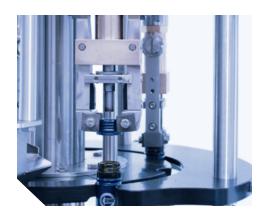
In the same year, both of them moved into their newly built home in Walderbach, today's company headquarters. In April 1970

the production of lemonades continued in the basement of the house. Soon there was no longer enough space, as various machines are now simplifying the production and bottling of beverages. In 1974 the company building was extended by garages and storage rooms.

Over the years, the range has been constantly expanded. New types of drinks were added. Beers from different breweries were added to the range. Equipment for the delivery of festivals, such as beer table sets, refrigerated trailers, tents, etc. were added, so that the available space became increasingly tight. In 1999 the dream of a spacious warehouse became reality and the hall with its 1200 square meters was occupied. In 2002, Ottmar Schwarzfischer Senior and his wife Rosina handed over the business to their son Ottmar Junior, the current company owner.

Meanwhile, Getränke Schwarzfischer fills more than 20 different types of beverages.

In 1996, the Schwarzfischer company acquired a completely overhauled KM 740/1K unscrewing machine from company **RINK**. This will be replaced this year by a single bottle decapper ESR 03.







28.-30. Nov 2023 Nürnberg, Germany

Visit us at the Brau Beviale 2023: HALL 8, STAND 317

HERFORDER BRAUEREI - Do you want one too?

Herforder Brauerei GmbH is a brewery in Hiddenhausen-Sundern in East Westphalia, near the town of Herford. The Felsenkeller brewery was founded on April 1, 1878 by the brothers Gustav and Georg Uekermann in Schweicheln near Herford.

The name Felsenkeller goes back to the fact that the storage cellars were built into the mountain on the sloping terrain. On September 15, 1895, the 1.3 km long siding to Herford station was put into operation. In the underground loading station under the brewery courtyard, the draft beer was loaded onto beer wagons. By 1928 the brewery bought 35 beer wagons. The first truck was purchased in 1911. Until then, up to 60 brewery horses had taken care of

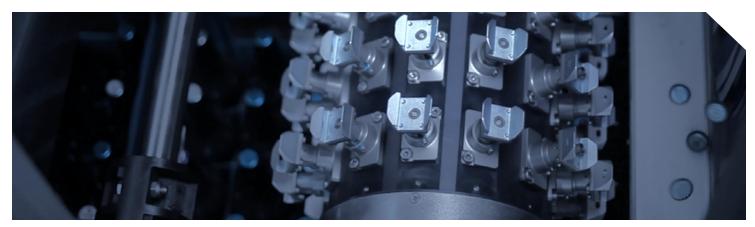
the beer transport. Until 1927, the beer was only available in barrels. Finally, in August 1927, the beer was bottled for the first time, but initially only the malt beer variety. In 1935 the 0.5 liter swing top bottle was introduced, which remained in the range until 1967 and was then replaced by the 0.5 liter Euro bottle. This was exchanged for the NRW bottle in 1988. In the same year, the Herford brewery acquired the first KM 670 crate decrowner from RINK.

In 1990, the Herford brewery decided to purchase another KM 670 crate decapper from Rink.

The Felsenkeller Herford brewery celebrated its 125th anniversary in 2003. In February 2006, the brewery changed its name to "Herforder Brauerei GmbH & Co. KG". The Herford brewery was integrated into the Haus Cramer Group on July 1, 2007. It remains a family business and not part of an anonymous brewery group. Both companies are traditional family businesses that together can look back on more than 400 years of brewing history.

In March 2023, Krones ordered an RK 940 rotary decrowner from RINK for the Herford brewery.





PILSNER URQUELL Only brewed in Pilsen - known worldwide

Pilsner Urquell (Czech Plzeňský Prazdroj) is a beer produced in Pilsen by Plzeňský Prazdroj since 1842. Pilsner Urquell was the first beer to be brewed using the Pilsner method of brewing, and almost all later known lager beers are based on this original Pilsner beer. Saaz hops from the traditional growing areas in northern Bohemia are used for production. The brand name refers to the place of origin Pilsen. The brand has belonged to the brewery group Asahi Beer since 2017.

Due to the poor quality of beer in Pilsen at the beginning of the 19th century, the citizens who were authorized to brew decided to build a new brewery, the "Bürgerliches Brauhaus", in order to create the technical prerequisites for the production of a more modern bottom-fermented beer. Between 1999 and 2016, Pilsner Urquell belonged to the South African Breweries plc group (since 2002: SABMiller). In December 2016, the Japanese brewery group Asahi Beer took over the company. Pilsner Urquell is the main brand of Plzeňský Prazdroj a. s. Between 2002 and 2011, Pilsner Urquell was also brewed in Tychy, Poland, where the Pilsner Urquell brand was first produced outside the Czech Republic.



After the expansion of the brewery in Pilsen, production in Poland was discontinued. Since then, the beer for over 50 countries has been brewed exclusively in Pilsen again. In 2023, the Pilsen brewery acquired 2 rotary decrowners RK 940 from **RINK** through vision-tec.